

Technical approval **K45512/07**

Issued 2023-03-01

Replaces K45512/06

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PE-RT/Al system

STATEMENT BY KIWA

With this Technical-approval-with-product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

Haka Gerodur AG

As specified in this technical-approval-with-product certificate and marked with the Kiwa®-mark in the manner as indicated in this technical-approval-with-product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K536 G "BRL K536-G Plastics piping systems of PE-RT/Al intended for transport of hot and cold drinking water" **dated 15 December 2011** inclusive amendment sheet dated 13 March 2018.

Within the framework of this technical-approval-with-product certificate Kiwa does not impose any inspections with regard to the production of other parts of the plastics piping system, nor the manufacturing of the plastics piping system itself.

Ron Scheepers
Kiwa

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

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PE-RT/Al system

TECHNICAL SPECIFICATION

Subject

PE-RT/Al system

Product characteristics

The product complies to BRL K536-G Plastics piping systems of PE-RT/Al intended for transport of hot and cold drinking water.

The system consists of:

- PE-RT/Al/PE-HD and PE-RT/Al/PE-RT pipes manufactured by HakaGerodur AG, certificate K21006;
- IPANA metal press fittings manufactured by IPA, certificate K11610.

Specification

The dimensions of the pipe in the table below are part of this certificate.

Nominal outside Diameter (mm)	Wall thickness (mm)	Wall thickness Aluminium (mm)	
		Hakathen - L	Hakathen
14 ^{*)}	2,0	0,18	-
16	2,0	0,2	0,4
20	2,0	0,25	0,4
25	2,5	0,35	0,5
26	3,0	0,35	0,5
32	3,0	0,5	-
40	3,5	0,5	-

^{*)} Only PE-RT/Al/PE-RT

Colour:

- Pipes: opaque within/ white outside.
- Fittings: brass

Remarks:

The Press profiles as stated below are part of this certificate:

- Press profile : TH: all diameters except 14 mm
- Press profile : TH-U: all diameters
- Press profile: U: 16 and 20 mm
- Press profile: H: 26 and 32 mm

Fitness for contact with drinking water

Toxicological requirements



The pipes and fittings used in this system are approved on the basis of the requirements set in the "Regeling materialen en chemicaliën leidingwatervoorziening" ("Regulation Materials and Chemicals for Drinking Water Supplies"; published in the Staatscourant). The ATA-criteria are recorded in the respective product certificates.

Marking

The products shall be marked with the Kiwa-mark.

Pipes

The minimum required marking on the pipes shall be:

- **KIWA**  or  * + class 2/ 10 bar;
- material identification: PE-RT type 2;
- the build up of the pipe: PE-RT/Al/PE-HD or PE-RT/Al/PE-RT;
- certificate number of accompanying technical approval-with-product certificate of the piping system;
- the manufacturer's name, trade name, system name or logo;
- nominal outside diameter in mm;





- nominal wall thickness of the pipe in mm;
- production code.

The realization of the marks is as follows: clearly, durable and indelible at intervals of not more than 2 meters.

*) for smaller diameters permitted by Kiwa.


Fittings

The minimum required marking on the fittings shall be:

- **KIWA**  or on small products  or  or **KK** or **KK** (if not possible **KIWA**  only on the smallest packaging unit);
- the manufacturer's name, trade name or logo;
- nominal outside diameter of the corresponding pipe;
- production code.

The realization of the marks is as follows: clearly, durable and indelible.

The smallest packaging unit of the fittings are provided with at least the following information:

- **KIWA** 
- certificate number of the accompanying technical approval-with-product certificate of the piping system, according the marking of the belonging pipe;
- the manufacturer's name, trade name, system name or logo;
- material identification if the fitting body is made of plastics;
- nominal outside diameter and nominal wall thickness of the corresponding pipe in mm.

The realization of the marks is as follows: clearly, durable and indelible on every packaging.

LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

APPLICATION AND USE

The medium pipes and fittings are designed for drinking water installations with a lifetime of 50 years at an operating temperature profile according to class 2 of NEN-ISO 10508 and an allowable working pressure of maximum 10 bar.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Haka Gerodur AG
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage, transport and processing methods.