

TOLERANCES

HAKAklett (E.G. MPP PE-RT I / EVOH / PE-RT I)



Article	Dimension	Aluminium	Ø Outer	Tolerance	Ø Inner	Tolerance	Wall thickness	Tolerance	Ovality bars *)	Ovality coils *)
	Nominal dimension	Nominal thickness	Pipe Test		Pipe Test		Pipe Test		Pipe Test	Pipe Test
HAKAklett	14.0 × 2.00	–	14.0	+ 0.30 / - 0	9.70	+ 0.30 / - 0	2.00	+ 0.30 / - 0	max. 1.00	max. 1.80
	16.0 × 2.00	–	16.0	+ 0.30 / - 0	11.70	+ 0.30 / - 0	2.00	+ 0.30 / - 0	max. 1.00	max. 1.80
	17.0 × 2.00	–	17.0	+ 0.30 / - 0	12.70	+ 0.30 / - 0	2.00	+ 0.30 / - 0	max. 1.00	max. 1.80

*) Reference values

All dimensions and tolerances measured according to HakaGerodur / Gerodur guideline